
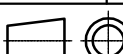


ISO VIEW

NOTE

1. FOR OPEN TOLERANCES REFER DRG. NO. ICF/STD-9-0-001
2. FINISHED ASSEMBLY SHALL BE THOROUGHLY CLEANED AND APPLIED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER TO IS:2074 OF THICKNESS OF 15-20 MICRONS AND FOLLOWED BY ONE COAT OF SYNTHETIC ENAMEL FINISHING TO IS:8662 (BLACK) AND CUMULATIVE DFT SHOULD BE 35 MICRONS MINIMUM WITH SMOOTH & GLOSSY FINISH. MACHINED SURFACES SHALL BE APPLIED WITH RUST PREVENTION OIL.

△ ^x				GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
					VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05
△ ^x				SYMBOL	~	△	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
△ ^x				1. DIMENSIONAL TOLERANCES FOR SHEET METAL AND WELDED STRUCTURE REF. R-227							3. SURFACE PROTECTION UNLESS OTHERWISE SPECIFIED, REF. R-240					
△ ^x				2. QUALITY OF WELD JOINTS REF. R-230	MEDIUM						TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. S 2102 (PT-1)					
△ ^x				MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000			
				TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3				
REVISION	DATE	CHANGE	APP./BY													

3	1	849-83316	STIFFENER	
	1	849-83302	CHANNEL COMPLETE	
1	1	849-83315	BASE PLATE	
ITEM REF.		QTY.	PART/STOCK No.	
			DESCRIPTION	
PRODUCT				
MEMU 3-Phase / DMC				
APPROVED	Shivakumar H G	10.02.2020		MATERIAL
CHECKED	Shanthakumar V V	10.02.2020		SCALE
DRAWN	Shanthakumar V V	10.02.2020	849	1:12
TRACED			MODEL	1
			NEXT ASSEMBLY	QTY.
STANDARDS			MATERIAL CODE	REF. DRG.
 BEML LIMITED PRODUCT DESIGN BANGALORE COMPLEX			TITLE BRACKET COMPLETE FOR APC RECEIVER DRG No. 849-83303	
			 WT (kg) - SHEET 1 OF 1	ALT 